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RB KIT 407M-07
Job Sheet 200033



Part No: RB KIT 407M-07

Job Qty: 18 pcs *10 MLL*

Part Name: Gauge Pin .0600" dia.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 10/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB KIT 407M REV.D IPP REV A 18.01.29 NEW ISSUE RQ VERIFIED BY DP/IPP Rev B 18.03.08 DWG update Rev. C DP Verify DD/IPP Rev. C 19.01.24 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	<i>DAS</i> 18 <i>SEP 12 2019</i> <i>13</i> pcs <i>9-89</i> <i>PO HB014488</i>		10/14/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
95	Packaging 2-1 - Receive - B4B	18 pcs		10/14/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		

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130 Packaging 3-1 - Stock - B4B	18 pcs	10/14/19	0.00 0.00	QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DA
				Packaging 3 - 6 - B4B	26
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 -	

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9/12/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

				B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	18 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	145
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-89
OCT 08 2019					
Part Op 90 - Purchasing Descriptions: 95 - Receive & Inspect for Damage & Mat'l Certs 100 - QC6- All purchased or subcontracted products 110 - 1-Cut pin in half. 2-Deburr 3-Put pin in small sealable plastic bag with a small amount of LPS 2 to prevent corrosion. 4-Package as per note 10. 120 - QC5- Inspect part completeness to step on W/O 130 - identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
21135A53	Plug Gauge	9 Ea (.5 ea)	90-Purchasing	S156645	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Purchasing	21135A53	9	25	0	
Part Specifications					
Specifications could not be found.					

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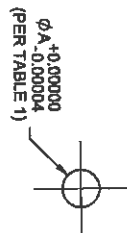


TABLE 1
GAUGE PIN DIMENSIONS

PART NUMBER	GA	B	PURCHASE PART NUMBER (MASTER COPY)
RB KIT 407M-01	Ø.02400	1.00"	21135A52 OR EQUIV.
RB KIT 407M-03	Ø.04000	1.00"	21135A53 OR EQUIV.
RB KIT 407M-05	Ø.05400	1.00"	21135A53 OR EQUIV.
RB KIT 407M-07	Ø.06000	1.00"	21135A53 OR EQUIV.
RB KIT 407M-09	Ø.06000	1.00"	21135A54 OR EQUIV.
RB KIT 407M-11	Ø.06000	1.00"	21135A54 OR EQUIV.
RB KIT 407M-13	Ø.06000	1.00"	21135A54 OR EQUIV.
RB KIT 407M-15	Ø.12000	1.00"	21135A54 OR EQUIV.
RB KIT 407M-17	Ø.14400	1.00"	21135A54 OR EQUIV.
RB KIT 407M-19	Ø.14400	0.25"	21135A54 OR EQUIV.
RB KIT 407M-21	Ø.16000	1.00"	21135A54 OR EQUIV.
RB KIT 407M-23	Ø.16000	0.25"	21135A54 OR EQUIV.
RB KIT 407M-25	Ø.17280	1.00"	21135A54 OR EQUIV.
RB KIT 407M-27	Ø.17280	0.25"	21135A54 OR EQUIV.
RB KIT 407M-29	Ø.18000	1.00"	21135A54 OR EQUIV.
RB KIT 407M-31	Ø.19200	1.00"	21135A55 OR EQUIV.

RB KIT 407M-01 THRU -31 Ø.XXXX. CLASS X PLUG NO-GO GAUGE

- NOTES:
- 1) MATERIAL: SEE TABLE 1 FOR MATERIAL SPECIFICATION
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XXX = $\pm 0.01"$ / $\pm 0.1"$
XXXX = $\pm 0.0005"$ / $\pm 0.05"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DATE	1/17/2019
DRAWN	MBB		
CHECKED	KPT		
ENG. APPR.	DP		
APPROVED	MB		
TITLE		SPLINE MEASURING KIT	
PART #		RB KIT 407M	
REV. D		SHEET 2 OF 3	
SCALE		NTS	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20033

DATE 1/17/2019

DESIGN KPT

DRAWN MBB

CHECKED KPT

ENG. APPR. DP

APPROVED MB

TITLE

PART #

REV. D

SCALE

NTS

SHEET 2 OF 3

SPLINE MEASURING KIT

RB KIT 407M

DATE 1/17/2019

DESIGN KPT

DRAWN MBB

CHECKED KPT

ENG. APPR. DP

APPROVED MB

TITLE

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REV. D

SCALE

NTS

SHEET 2 OF 3

SPLINE MEASURING KIT

RB KIT 407M